

# Prediction of mechanical and radiation parameters of glasses with high Bi<sub>2</sub>O<sub>3</sub> concentration

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## ABSTRACT

This study aims to perform multidirectional characterizations on nuclear shielding efficiencies on some bismuth-based glasses. Accordingly, the attenuation coefficients for xBi<sub>2</sub>O<sub>3</sub>-(75-x)B<sub>2</sub>O<sub>3</sub>-25Li<sub>2</sub>O (x = 0, 10, 20, 30, 40, 50, 60 the 70 mol%) were widely evaluated using simulations and theoretical methods. Linear attenuation coefficient (LAC) of the glasses was obtained by the Monte Carlo general-purpose simulation code FLUKA and compared with the XCOM database up to 15 MeV. Moreover, LAC values have been utilized to evaluate related parameters like mass attenuation coefficient (MAC), total molecular cross-section (σ<sub>T</sub>), total atomic cross-section (σ<sub>A</sub>), half-value layer (HVL), total electronic cross-section (σ<sub>e</sub>), mean free path (MFP), effective atomic number (Z<sub>eff</sub>), and effective electron density (N<sub>eff</sub>). The results noted that the XCOM and FLUKA data of the shielding parameters are in great agreement. Relatively higher density (5.818 g/cm<sup>3</sup>), greater LAC, MAC, Z<sub>eff</sub>, and lower HVL, MFP values are achieved for 70Bi<sub>2</sub>O<sub>3</sub>-5B<sub>2</sub>O<sub>3</sub>-25Li<sub>2</sub>O glass. Accordingly, this glass sample is a better gamma shield.

## Introduction

The promising nuclear technologies based on ionizing radiation are part of our daily life from medical applications to food sanitization in today's World. On the other hand, such widespread use of radiation does not mean ignoring its harmful effects. On the contrary, a potential situation of widespread use of ionizing radiation is the obvious increase in the amount of radiation emitted from artificial sources to the society and the environment. The ALARA has determined the most applicable protection methods to date (As Low As Reasonably Achievable) principle. The ALARA principle emphasizes that while maximizing the possible exposure time at the farthest distance from the radiation source, it is also necessary to consider the maximum shielding procedures. At the

beginning of the development of radiation technology, there were its professional victims-physicists, radiologists, radio chemists-researchers who studied the properties and applications of these energy radiations, without evaluating their ability to have a destructive effect on living matter. However, the society soon realized the harm that energy radiation could cause when exposed to uncontrolled radiation, and since then it has worked diligently to understand the biological effects of radiation further and establish acceptable dose limits [1,2]. Besides, the development of nuclear reactors and the generation of large amounts of nuclear waste had created a significant concern for public health.

Accordingly, governments have figured out that rapid actions are needed to guard radiation operators and the community from radiation in term of its potential risks on vital biological structures. As every

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**Table 1**

Chemical composition (mol%) and elements (wt. %) and density for glasses.

Code	Bi <sub>2</sub> O <sub>3</sub>	B <sub>2</sub> O <sub>3</sub>	Li <sub>2</sub> O	Li	B	O	Bi	$\rho$ (g/cm <sup>3</sup> )
LBBi0	0	75	25	0.0581	0.2717	0.6702	0.0000	2.377
LBBi10	10	65	25	0.0349	0.1415	0.4027	0.4208	3.487
LBBi20	20	55	25	0.0250	0.0856	0.2879	0.6016	4.242
LBBi30	30	45	25	0.0194	0.0545	0.2240	0.7021	4.901
LBBi40	40	35	25	0.0159	0.0347	0.1833	0.7661	5.342
LBBi50	50	25	25	0.0135	0.0210	0.1551	0.8105	5.598
LBBi60	60	15	25	0.0117	0.0109	0.1345	0.8430	5.759
LBBi70	70	5	25	0.0103	0.0032	0.1186	0.8679	5.818

radionuclide consumer knows, the result has been adopting comprehensive legislation, the establishment of regulatory bodies and licensing mechanisms, the establishment of radiation exposure standards, and the requirement to train radiation workers following accepted practices for dealing with radiation and radionuclides [3,4]. The shielding procedures have been hitherto provided with traditional materials such as concrete and Lead (Pb). However, as with any innovation brought by technology, there are some notable innovations in this case. IAEA (International Atomic Energy Agency) and WHO (World Health Organization) encouraged researchers to develop new generation shielding materials to replace traditional shielding materials due to their deficiency in physical and structural properties. Among the investigated new generation shielding materials, glass materials attracted relatively more attention from the scientific community. The glasses have their unique advantages as a useful material for radiation shielding. The concrete remarked by several drawbacks associated with its usage as radiation shielding material. The unsafe nature of Lead and the cracks could be easily created through it after a prolonged exposure to environmental influences. The most important advantages that the glassy material can be a good substitute of concrete and Lead are the transparency, the good homogeneity and the ease of fabrication. The glassy material's mass attenuation coefficient can be increased by inserting the heavy elements in the glass matrix. Glass materials are promising shielding barriers because they have a highly suitable range for hosting different types of heavy metal elements in their matrix [5–7]. Therefore, in the late time, various glass materials have been utilized for nuclear applications because they perform both tasks by allowing visibility while exposure to radiations and working as an efficient protection barrier. An effective glass shield should provide a high interaction cross-section value. Besides, its rigidity and optical parameters should be affected by irradiation as a minimum. Many studies have been focused on investigating gamma-ray attenuation in various types of glass shielding have been achieved [8–10]. Li<sub>2</sub>O-B<sub>2</sub>O<sub>3</sub> glasses are traditional glass systems created over a wide range [11–13]. Due to the essential feature of those glasses in-field storage batteries, they have been extensively studied. Moreover, due to the higher valance of oxides like Bi<sub>2</sub>O<sub>3</sub>, it is used as a modifier to make significant structural effects. Thus, these glass materials' physical parameters display jump changes with such switching of the function of the cations [14,15]. The Bi<sub>2</sub>O<sub>3</sub>-glass materials greatly affect their applications in various fields such as glass, ceramics, sensors, and reflecting windows [16–18].

J. Kaewkhao et al. [19] investigated the mass attenuation coefficients and shielding parameters of borate based glasses involving Bi<sub>2</sub>O<sub>3</sub> and BaO. They [19] establish that the increment of the mass attenuation coefficients is function of Bi<sub>2</sub>O<sub>3</sub>, BaO and PbO contents. Furthermore, the half-value layers of investigated glasses are favourable than normal concretes and marketable window glasses. These results reflect that the Bi-based glass can replace Pb in radiation shielding glass [19]. P. Limkitjaroenporn et al. prepared the lead sodium borate glasses via melt-quenching and explored their optical, physical, structural and gamma-rays shielding properties. They recorded that gamma-ray shielding properties increased with increase in PbO concentration [20]. K.Kirdsirir et al. measured the radiation shielding and optical properties of bismuth lead silicate and barium silicate glasses. They

observed that total mass attenuation coefficients of the glasses at energy 662 keV are enhanced by the increment of Bi<sub>2</sub>O<sub>3</sub> and PbO, which elevated the photoelectric absorption in the glass networks [21]. S. Kaewjang et al. fabricated and investigated the (80-x)B<sub>2</sub>O<sub>3</sub>-10SiO<sub>2</sub>-10CaO-xGd<sub>2</sub>O<sub>3</sub> (where x = 15, 20, 25, 30 and 35 mol%) for their radiation shielding, physical and optical properties. They found that the experimental values of mass attenuation coefficients, effective atomic number and effective electron densities of the glasses increase with the increasing of Gd<sub>2</sub>O<sub>3</sub> concentration and also with the decreasing of photon energy from 223 to 662 keV [22]. N.Chanthima et al. investigated the impacts of BaO on the physical properties of zinc borate based glasses. They recorded that the radiation shielding parameters are enhanced as a function of BaO, and the decrement of  $\gamma$ -ray energy [23]. K.Boonin et al. synthesized and inspected the zinc barium tellurite glasses for their defensive radiation mechanism and structural behavior. The results found that the effective atomic number and effective electron density decrease with the increase in  $\gamma$ -ray energies which is in a good agreement with theoretical values attained using Geant4 and WinXCOM [24]. W.Cheewasukhanont et al. studied the radiation shielding parameters of bismuth borosilicate based glasses. The outcomes revealed that the density of the glasses increase with the increase of Bi<sub>2</sub>O<sub>3</sub> content, while its particle size does not incorporate for the density. They found that the radiation shielding parameters of these glasses are enhanced than that for traditional glass-window and for some types of concrete [25]. S.Kaewjaeng et al. prepared and investigated (80-x) B<sub>2</sub>O<sub>3</sub>:10SiO<sub>2</sub>:10 CaO:xLa<sub>2</sub>O<sub>3</sub> glass (where x = 10, 15, 20, 25 and 30 mol %) for x-ray shielding, physical and optical properties. They found that the half-value layer and ten-value layer of glass samples tend to decrease when the kVp of an x-ray instrument decrease and La<sub>2</sub>O<sub>3</sub> concentrations increase [26]. F. H. ElBatal et al. they studied UV-visible, FTIR absorption spectra of some prepared undoped and NdF<sub>3</sub>-doped borophosphate glasses with varying dopant contents before and after gamma irradiation [27]. H. ElBatal et al. prepared undoped and CuO-doped lithium phosphate, lead phosphate and zinc phosphate glasses. The measured the UV-visible and infrared absorption spectra of the prepared samples before and after successive gamma irradiation [28]. H. M. Diab et al. deliberate the dosimetric impact of low absorbed dose in a modified borate bioactive glass as utilization for such newly studied material. The outcoming showed that the ideal grain size is extended between 53 and 106  $\mu$ m respecting to glow peak of borate bioactive glass after gamma irradiation from gamma radiation cobalt source, three unresolved glow peaks was founded [29]. Therefore, this work aims to improve the effectiveness of gamma radiation protection of glasses derived from heavy metals xBi<sub>2</sub>O<sub>3</sub>-(75-x)B<sub>2</sub>O<sub>3</sub>-25Li<sub>2</sub>O.

## Materials and methods

A traditional melt-quench tool is utilized to fabricate glass samples of the Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub>-Li<sub>2</sub>O system. The samples were coded as tabulated in Table 1. Desired amounts from Bi<sub>2</sub>O<sub>3</sub>, Li<sub>2</sub>CO<sub>3</sub>, and H<sub>3</sub>BO<sub>3</sub> (Analar grade) are blended and fused in an open ceramic melting-pot crucible at about 1350 K for 1.5 h. The melting-pot was rotated several times during the melting process. The melt was poured into a preheated brass mold, and the result glass samples were annealed at about 550 K for 1 h. After

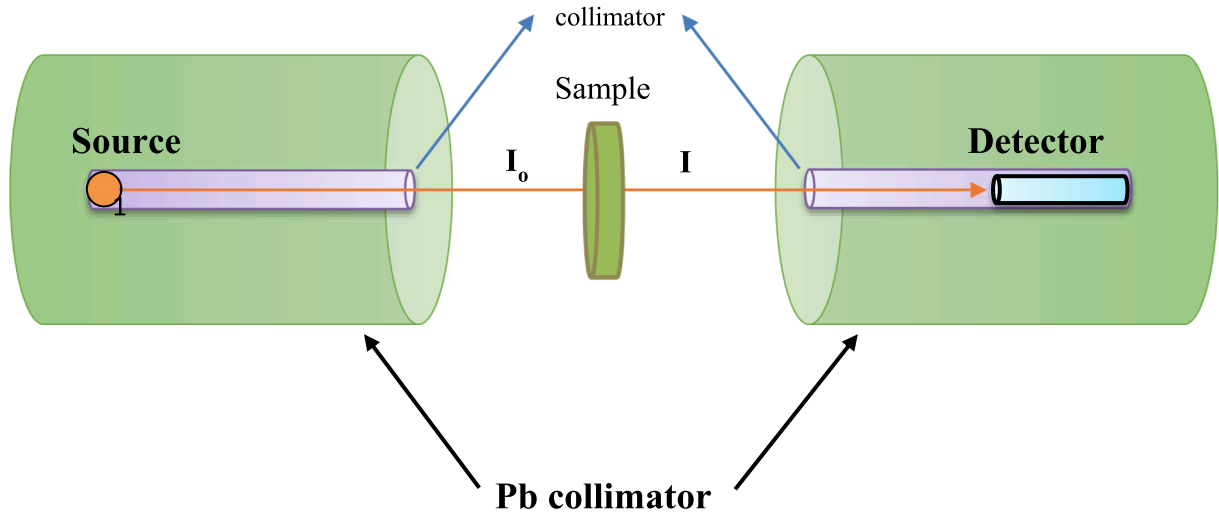


Fig. 1. FLUKA Monte Carlo simulation setup used for mass attenuation coefficients calculations of glasses.

annealing, the values of the density ( $\rho$ ) of the samples were acquired via the Archimedes method (Toluene is the buoyant liquid).

The  $\gamma$ -ray shielding properties were computed using FLUKA and XCom for gamma photons ranged from 0.015 MeV to 15 MeV. If an absorber is placed between the radioactive source and the detector, the emitted photons decrease exponentially through the glass due to the Beer-Lambert law [30,31]:

$$I = I_0 e^{-\mu x} \quad (1)$$

$I_0$  is the intensity of initially  $\gamma$ beam and  $I$  the intensity of weakened  $\gamma$ beam through the glass.  $\mu$  is the linear attenuation coefficient, and quantity of  $x$  is the thickness of the glass. For the mixture of elements, the mass attenuation coefficients (MAC) will be computed using:

$$MAC = \sum_i w_i (MAC)_i \quad (2)$$

To calculate the effective atomic number ( $Z_{eff}$ ) and effective electron density ( $N_{eff}$ ) of prepared glasses, the total atomic cross-section ( $\sigma_t$ ), total atomic cross-section ( $\sigma_a$ ) and total electronic cross-section ( $\sigma_e$ ) values should be obtained [32–34]:

$$\sigma_t = \frac{1}{N_A} \sum_i n_i A_i (MAC)_i \quad (3)$$

$$\sigma_a = \frac{1}{N_A} \sum_i f_i A_i (MAC)_i \quad (4)$$

$$\sigma_e = \frac{1}{N_A} \sum_i \frac{f_i A_i}{Z_i} (MAC)_i \quad (5)$$

$$Z_{eff} = \frac{\sigma_a}{\sigma_e} \quad (6)$$

$$N_{eff} = \frac{(MAC)}{\sigma_e} \quad (7)$$

where  $n_i$ ,  $A_i$ ,  $Z_i$ ,  $f_i$  and  $N_A$  are the number of atoms, the atomic weight, the atomic number, fractional abundance of  $i^{th}$  element in a molecule and Avogadro number, respectively. The glass thickness, which reduces the initial photon intensity to  $1/2$ , is termed half-value layer (HVL), and are obtained using the following equation [35–37]:

$$HVL = \frac{\ln(2)}{LAC} \quad (8)$$

The glass with 1 mean free path (MFP) thickness takes in 0.368 of the premier  $\gamma$ intensity when it crosses through the sample [38,39]:

$$MFP = \frac{1}{LAC} \quad (9)$$

Another essential parameter in radiation shielding is the radiation protection efficiency (RPE) [26]:

$$RPE(\%) = \left(1 - \frac{I}{I_0}\right) \times 100 \quad (10)$$

FLUKA is the radiation transport code for Monte Carlo [40–42]. During the present simulation a MATERIAL card attached in addition to the COMPOUND cards required to identify the samples. The MATERIAL card showed the chosen composition, name, density, material number, etc. of the compound. NaI scintillation detector with a cylindrical shape (3 in.  $\times$  3 in.) was placed in a Pb-cylindrical collimator having a 12 cm outer and 0.2 cm inner diameter and 15 cm length. The NaI area was described by a USRTRACK scorecard as the track length fluctuation. According to the statistical error ( $<0.1\%$ ), the simulations ranged from 10 to 20 million primary photons in total. A USRBIN card was used to measure the scattering of a photon within the volume of the detector. A BEAM card then defined the form and energy of the particle. In this analysis, a BEAM card was produced to set a monoenergetic photon (0.2 cm size) at energy values of 0.081, 0.356, 0.662, 1.173 and 1.33 MeV to determine the beam source. In addition, a BEAMPOS card was produced to adjust the direction and position of this beam source in the plus z-axis. The photon transmission power cut was adjusted to an energy level of  $10^{-7}$  GeV with an EMFCUT card at low energy levels. To modeling of all glass samples, a cylindrical geometry with a diameter of 1.0 cm and thicknesses varying between 0.1 and 0.5 cm (according to the primary photon energy) were used. The glass specimens are formalized with a RPP body. It is denoted by 6 numbers called Xmin-Xmax, Ymin-Ymax and Zmin-Zmax and its boundaries are parallel to the coordinate axis. In this geometry, Xmax (Ymax) and Xmin (Ymin) have been chosen as +5 cm and -5cm, respectively [43]. As a result, a target material of 15 cm in long and width with various thicknesses specified by Zmax and Zmin was obtained. After the photons interacted with the sample, they were located in the detector volume. The detector volume is covered with Pb collimator to block determination of dispersed photons. On the other hand, The FLUKA program, which is a simulation program, has been used to predict the MAC by acquiring both the photons passing through the material and the initial photon number in the detector volume [44]. In addition, USRBIN has been utilized as a detector card that enables to forecast the photon flux within a detector (Fig. 1).

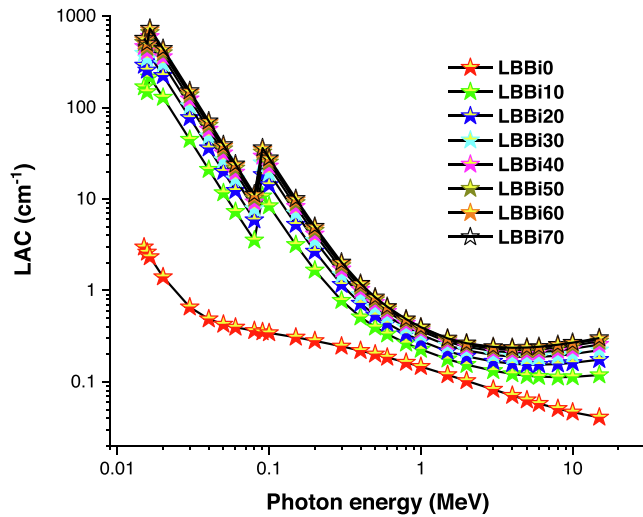


Fig. 2. Variation of linear attenuation coefficient (LAC) with photon energy for all glasses.

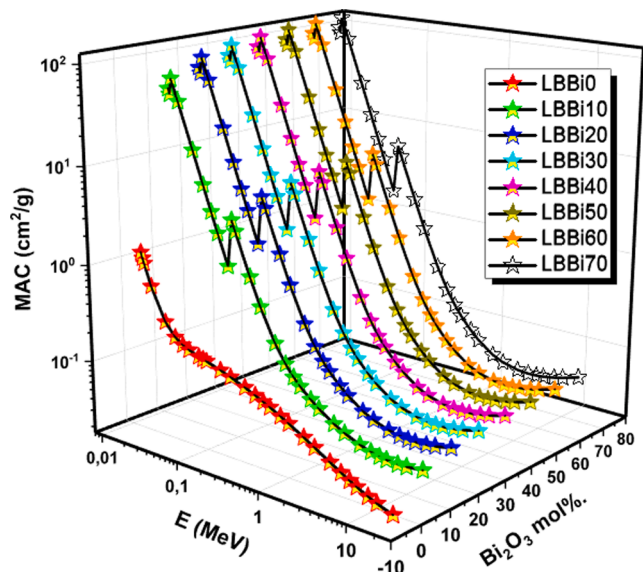


Fig. 3. Variation of mass attenuation coefficient (MAC) values for the glass samples with photon energy.

## Results and discussion

The optical parameters of glass had high concentrations of  $\text{Bi}_2\text{O}_3$  were discussed before [17,45]. The studies found that the higher amounts of  $\text{Bi}_2\text{O}_3$  increase these glasses' density due to the ideal molecular weight of  $\text{Bi}_2\text{O}_3$ . The higher contents of  $\text{Bi}_2\text{O}_3$  expand the glass network by increasing both the bond length of  $\text{BO}_3$  structural units and the oxygen environment around  $\text{Bi}_2\text{O}_3$ . As reflected from the structural analysis of these glasses, this process decreases the optical band gap and increases the refractive indices of the investigated glasses. Moreover, the addition of  $\text{B}_2\text{O}_3$  to this type of glasses transform the characteristic yellow shift of  $\text{Bi}_2\text{O}_3$  to redshift positions [17,46] so boro-bismuthate glasses will be a good candidate for transparent radiation shieldings.

The composition and density ( $\rho$ ) of glasses are shown in Table 1. As presented in this table, the  $\rho$  values rise from 2.377 to 5.818 ( $\text{g}/\text{cm}^3$ ) with increment  $\text{Bi}_2\text{O}_3$  content from 0 to 70 wt%. Fig. 2 shows the variation of LAC in LBBi0, LBBi10, LBBi20, LBBi30, LBBi40, LBBi50, LBBi60 and LBBi70 glass samples with photon energy ranged from 0.015 to 15 MeV. In the mentioned figure, the LAC values rise with increment  $\text{Bi}_2\text{O}_3$

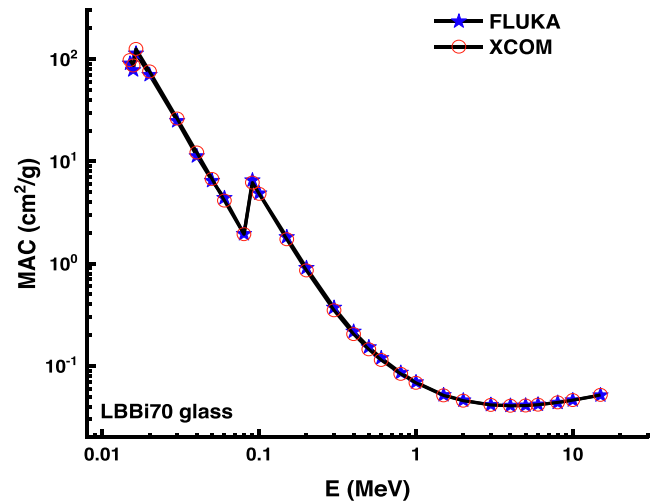


Fig. 4. Comparison of XCOM and FLUKA codes computed mass attenuation coefficients (MAC) versus photon energy for LBBi70 glass sample.

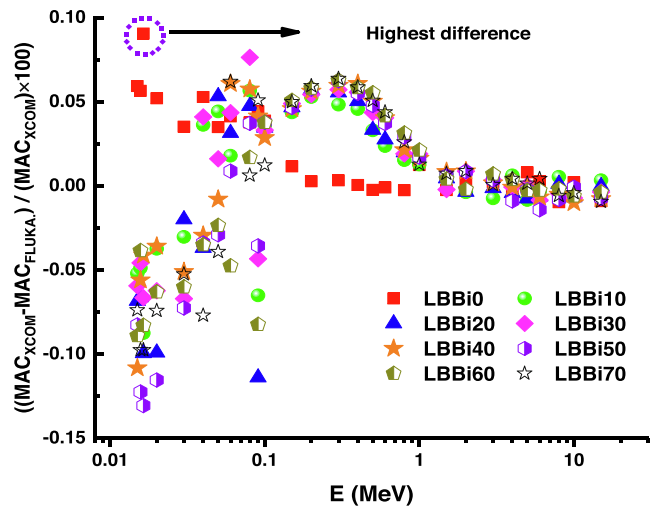


Fig. 5. Relative differences (RD) between XCOM and FLUKA code for all glasses.

concentration.

The FLUKA code and XCOM database results for the investigated glasses are shown in Fig. 3. A considerable agreement between FLUKA code and XCOM database values is presented. In Fig. 3, MAC values depend on both energy and  $\text{Bi}_2\text{O}_3$  content. The MAC values for all glasses reduce with increment energy from 0.015 to 15 MeV. Moreover, it must be noted that this behavior may be attributed to the domination of the photoelectric effect (PE), Compton scattering (CS) and pair production (PP) at low, medium and high energy ranges, respectively. As an example, Fig. 4 present the MAC values obtained via XCOM and FLUKA codes against energy for LBBi70 sample, which have excellent agreement between simulation and theoretical calculations. Furthermore, little differences between FLUKA and XCOM values. It is indicated that there is a small variance in MAC values due to the accuracy of the FLUKA geometry design. To get extra prudence into the validity of the calculations, relative differences (RD, %) between the results with XCOM database and FLUKA code were estimated. Fig. 5 describes the RD of theoretical between simulated concerning values for gamma energies of 0.015 to 15 MeV. The  $\text{RD}_{\text{XCOM-FLUKA}}$  was calculated by:

$$\text{RD}_{\text{XCOM-FLUKA}}(\%) = \frac{(\text{MAC})_{\text{XCOM}} - (\text{MAC})_{\text{FLUKA}}}{(\text{MAC})_{\text{XCOM}}} \times 100 \quad (11)$$

**Table 2**  
mass attenuation coefficient ( $\text{cm}^2/\text{g}$ ) results for all glass samples.

E (MeV)	LBBi0			LBBi10			LBBi20			LBBi30		
	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$
0.015	1.3261	1.25	6%	45.61	48.12	−5%	63.58	68.26	−7%	74.73	79.45	−6%
0.02	0.6226	0.59	5%	35.63	37.02	−4%	47.44	52.66	−10%	57.53	61.36	−6%
0.03	0.2861	0.28	4%	12.44	12.83	−3%	17.87	18.23	−2%	19.80	21.23	−7%
0.04	0.2158	0.21	5%	6.23	6.02	4%	8.20	8.51	−4%	10.31	9.90	4%
0.05	0.1857	0.18	3%	3.50	3.35	4%	4.96	4.71	5%	5.55	5.47	2%
0.06	0.1736	0.17	4%	2.13	2.09	2%	3.00	2.91	3%	3.52	3.37	4%
0.08	0.1588	0.15	4%	1.07	1.02	6%	1.45	1.39	5%	1.72	1.60	8%
0.10	0.1501	0.14	4%	2.49	2.41	4%	3.49	3.38	3%	4.05	3.92	3%
0.15	0.1310	0.13	1%	0.95	0.91	4%	1.30	1.24	5%	1.49	1.43	5%
0.20	0.1190	0.12	0%	0.50	0.48	5%	0.67	0.63	6%	0.75	0.72	5%
0.30	0.1036	0.10	0%	0.23	0.22	5%	0.29	0.27	6%	0.32	0.30	6%
0.40	0.0926	0.09	0%	0.15	0.15	5%	0.18	0.17	5%	0.19	0.18	6%
0.50	0.0844	0.08	0%	0.12	0.11	3%	0.13	0.13	3%	0.14	0.13	4%
0.60	0.0782	0.08	0%	0.10	0.10	2%	0.11	0.10	3%	0.11	0.11	4%
0.80	0.0686	0.07	0%	0.08	0.08	2%	0.08	0.08	2%	0.08	0.08	2%
1.00	0.0626	0.06	1%	0.07	0.06	1%	0.07	0.07	2%	0.07	0.07	2%
1.50	0.0502	0.05	0%	0.05	0.05	1%	0.05	0.05	0%	0.05	0.05	0%
2.00	0.0434	0.04	0%	0.04	0.04	0%	0.04	0.04	0%	0.05	0.05	1%
3.00	0.0349	0.03	0%	0.04	0.04	−1%	0.04	0.04	0%	0.04	0.04	0%
4.00	0.0297	0.03	0%	0.04	0.04	1%	0.04	0.04	0%	0.04	0.04	0%
5.00	0.0269	0.03	1%	0.03	0.03	−1%	0.04	0.04	−1%	0.04	0.04	0%
6.00	0.0245	0.02	0%	0.03	0.03	0%	0.04	0.04	−1%	0.04	0.04	−1%
8.00	0.0212	0.02	−1%	0.03	0.03	1%	0.04	0.04	0%	0.04	0.04	0%
10.00	0.0197	0.02	0%	0.03	0.03	−1%	0.04	0.04	−1%	0.04	0.04	−1%
15.00	0.0171	0.02	−1%	0.03	0.03	0%	0.04	0.04	0%	0.05	0.05	0%

E (MeV)	LBBi40			LBBi50			LBBi60			LBBi70		
	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$	FLUKA	XCOM	$\Delta$
0.015	77.20	86.58	−11%	83.95	91.52	−8%	86.66	95.14	−9%	90.67	97.91	−7%
0.02	64.49	66.90	−4%	62.57	70.74	−12%	68.91	73.55	−6%	70.08	75.70	−7%
0.03	21.96	23.14	−5%	22.68	24.46	−7%	23.90	25.43	−6%	24.79	26.17	−5%
0.04	10.46	10.78	−3%	11.01	11.40	−3%	11.43	11.85	−4%	11.25	12.19	−8%
0.05	5.90	5.95	−1%	6.10	6.28	−3%	6.37	6.53	−2%	6.45	6.71	−4%
0.06	3.89	3.66	6%	3.90	3.87	1%	3.82	4.02	−5%	4.38	4.13	6%
0.08	1.83	1.73	6%	1.89	1.82	4%	1.92	1.88	2%	1.95	1.94	1%
0.10	4.38	4.26	3%	4.67	4.50	4%	4.85	4.68	4%	4.87	4.81	1%
0.15	1.61	1.54	5%	1.70	1.63	5%	1.77	1.69	5%	1.82	1.73	5%
0.20	0.81	0.77	6%	0.85	0.81	6%	0.88	0.84	6%	0.91	0.86	6%
0.30	0.34	0.32	6%	0.35	0.33	6%	0.36	0.34	6%	0.37	0.35	6%
0.40	0.20	0.19	6%	0.21	0.20	5%	0.21	0.20	6%	0.22	0.20	6%
0.50	0.14	0.14	5%	0.15	0.14	5%	0.15	0.14	6%	0.15	0.14	5%
0.60	0.11	0.11	4%	0.12	0.11	4%	0.12	0.11	4%	0.12	0.11	4%
0.80	0.08	0.08	2%	0.08	0.08	3%	0.09	0.08	3%	0.09	0.08	3%
1.00	0.07	0.07	2%	0.07	0.07	2%	0.07	0.07	2%	0.07	0.07	1%
1.50	0.05	0.05	1%	0.05	0.05	1%	0.05	0.05	0%	0.05	0.05	1%
2.00	0.05	0.05	1%	0.05	0.05	1%	0.05	0.05	0%	0.05	0.05	1%
3.00	0.04	0.04	0%	0.04	0.04	0%	0.04	0.04	1%	0.04	0.04	0%
4.00	0.04	0.04	0%	0.04	0.04	−1%	0.04	0.04	0%	0.04	0.04	0%
5.00	0.04	0.04	0%	0.04	0.04	0%	0.04	0.04	0%	0.04	0.04	0%
6.00	0.04	0.04	−1%	0.04	0.04	−1%	0.04	0.04	0%	0.04	0.04	0%
8.00	0.04	0.04	−1%	0.04	0.04	−1%	0.04	0.04	0%	0.04	0.04	−1%
10.00	0.04	0.04	−1%	0.04	0.04	0%	0.05	0.05	−1%	0.05	0.05	0%
15.00	0.05	0.05	−1%	0.05	0.05	−1%	0.05	0.05	0%	0.05	0.05	−1%

Table 2 presents the MAC values for all glasses increment as the  $\text{Bi}_2\text{O}_3$  content rise from 0 to 70 mol—% at studied energy. LBBi70 glass has the highest MAC values among investigated samples, which is a super  $\gamma$ -ray absorber.

HVL and MFP are the necessary parameters to estimate a material's gamma shielding capacity, and ordinarily, the smaller these values, the higher the shielding performance. Fig. 6, and Fig. 7 showing that the MFP and HVL values variation for LBBi0, LBBi10, LBBi20, LBBi30, LBBi40, LBBi50, LBBi50 and LBBi70 samples against energy. As the energy rise, the HVL, and MFP increment rapidly. Due to the HVL and MFP values depending upon the energy corresponding to PE, CS and PP interactions dominate at low, medium and high energy. Moreover, the HVL, and MFP values, reduce with increment  $\text{Bi}_2\text{O}_3$  content for LBBi0, LBBi10, LBBi20, LBBi30, LBBi40, LBBi50, LBBi50 and LBBi70 samples. LBBi70 sample has the lowest HVL, and MFP values compared to the

remaining glasses. Fig. 8 represents the HVL) values versus energy for LBBi70 sample, concretes (OC, HSC, ILC, IL and SSC) [47] and glasses (G1 and G2) [48]. As compared in energy range, LBBi70 sample has the lowest HVL value comparing to concretes and glasses. Fig. 9 shows the tenth-value layer (TVL) change with energy for all glasses, which ensure that as LBBi70 contains lower TVL and therefore have a higher MAC than the other samples.

The calculated ( $\sigma_t$ ,  $\sigma_a$ , and  $\sigma_e$ ) values for glasses have been presented in Table 3, respectively. All these values present almost the same behavior that for MAC against energy and  $\text{Bi}_2\text{O}_3$  content.  $Z_{\text{eff}}$  and  $N_{\text{eff}}$  values for all samples are listed in Table 3. As shown in Fig. 10 and Table 3, the  $Z_{\text{eff}}$  and  $N_{\text{eff}}$  values depend on both energy and  $\text{Bi}_2\text{O}_3$  content.  $Z_{\text{eff}}$  and  $N_{\text{eff}}$  values rise with an increment of  $\text{Bi}_2\text{O}_3$  ratio and reduce as the energy increases. The sample trend of  $Z_{\text{eff}}$  and  $N_{\text{eff}}$  values is confirmed in Fig. 11. Among the studied glasses, LBBi70 has the  $Z_{\text{eff}}$  and



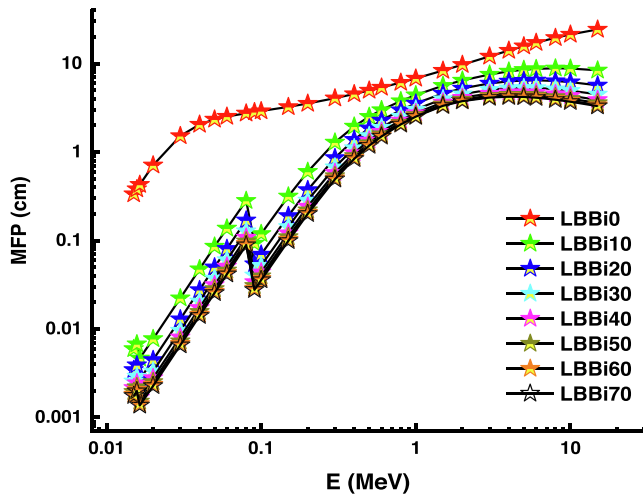


Fig. 6. Variations of mean free path (MFP) with photon energy for all glasses.

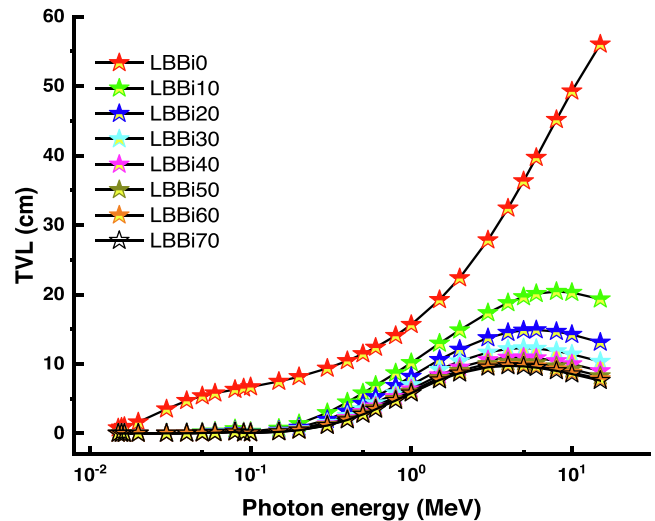


Fig. 9. Variations of half-value layer (TVL) with photon energy for all glasses.

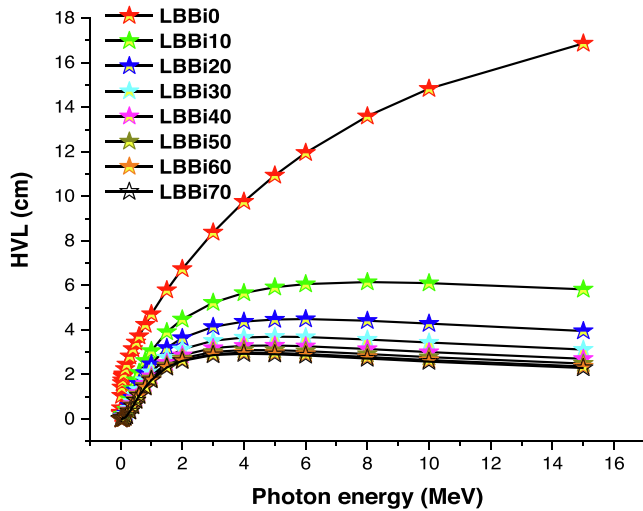


Fig. 7. Variations of half-value layer (HVL) with photon energy for all glasses.

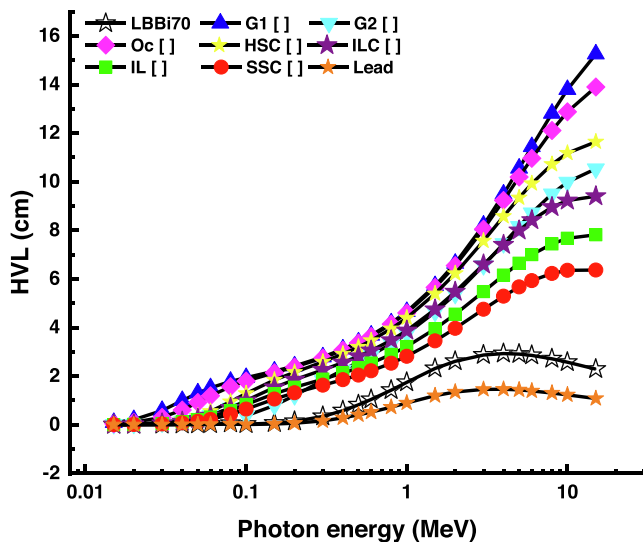


Fig. 8. Comparison of HVL of the LBBi70 glass with some commercial glasses.

Neff values at photon energy ranged from 0.15 to 15 MeV.

Bismuthate based glasses can be formed in a wide range with mixing  $\text{Bi}_2\text{O}_3$  with small additions of  $\text{B}_2\text{O}_3$  or alkalis such as  $\text{Li}_2\text{O}$ . In this case, a glass network from  $[\text{BiO}_3]$  and distorted  $[\text{BiO}_6]$  polyhedra will be built by establishing both network-forming and network modifying positions [17,46,49]. At small contents of  $\text{Li}_2\text{O}$ ,  $\text{Li}^+$  ions occupy the interstices of bismuthate network to match the excess negative charge of  $\text{BiO}_6$  octahedra [50,51]. Due to these aspects, these glasses had numerous potential applications as fast ion conducting glasses [52] in optical-based devices [53] and thermal sensors [54]. On the other hand, the elastic properties of glasses can significantly notify their structure because its rigidity can present the structure. The elastic properties are investigated via determining the ultrasonic velocities and the glasses' density [55]. Moreover, the elastic properties of glasses can be defined according to the bond compression model [56,57]. This model computes the bulk modulus (KBC) and Young's modulus (YBC) from the molar chemical formula of the glass and some other physical parameters considering the ratio  $N_4$  [58] which is the ratio of four-to three-coordinate boron in the borate network as:

$$K_{BC} = \frac{N_A \sum_i X_i n_i r_i^2 F_i}{9V_m} \quad (12)$$

$$F = \frac{\sum_i X_i n_i f_i}{\sum_j X_j f_j} \quad (13)$$

$$f = 5.28 \left( \frac{X_a X_b}{r^2} \right)^{3/4} + 30 \quad (14)$$

$$Y_{BC} = 3K_{BC} \left[ 1 - \frac{0.56}{L^{0.25}} \right] \quad (15)$$

$$L = \frac{\sum_i X_i n_i N_{ci}}{\sum_j X_j N_{cj}} \quad (16)$$

The nominations and the values of the preceding parameters were listed in Table 4. The increment of  $\text{Bi}_2\text{O}_3$  content up to high concentrations in lithium borate network implies the existence of two glass network formers with high field strength cations.  $\text{Bi}_2\text{O}_3$  has significant high density than that of  $\text{Li}_2\text{O}$  or  $\text{B}_2\text{O}_3$  and moderate bond strength of  $\text{Bi}-\text{O}$  compared with  $\text{B}-\text{O}$  [59]. Also,  $\text{Bi}_2\text{O}_3$  due to its high polarizability, it can modify its environment by creating bridging oxygens and increases the coordination number and the number of networks per unit volume of the glass network. So, the increment of  $\text{Bi}_2\text{O}_3$  will increase the density of the lithium borate glasses and compact the glass network.

**Table 3**

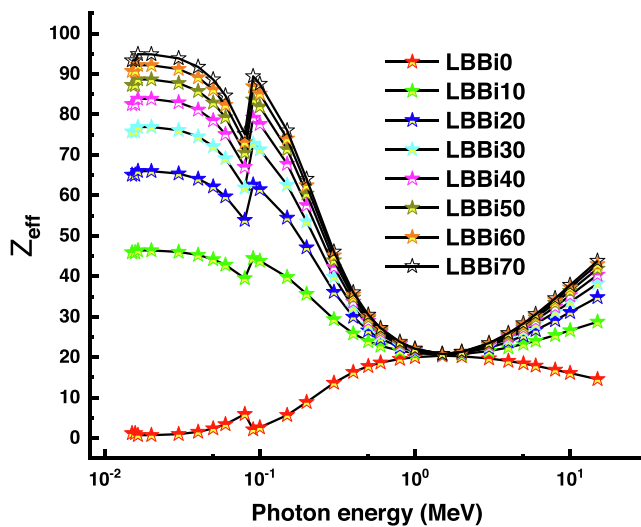
Total molecular cross-sections (barn/atom) ( $\sigma_T$ ), Total atomic cross-sections (barn/atom) ( $\sigma_a$ ), Effective atomic number ( $Z_{\text{eff}}$ ) and Effective electron density ( $N_{\text{eff}}$ ) of all glasses.

E (keV)	LBBi0	LBBi10	LBBi20	LBBi30	LBBi40	LBBi50	LBBi60	LBBi70
Total molecular cross-sections (barn/atom) ( $\sigma_T$ )								
0.015	1.18E-21	4.52E-20	6.41E-20	7.46E-20	8.13E-20	8.59E-20	8.93E-20	9.19E-20
0.02	5.56E-22	3.48E-20	4.94E-20	5.76E-20	6.28E-20	6.64E-20	6.91E-20	7.11E-20
0.03	2.60E-22	1.21E-20	1.71E-20	1.99E-20	2.17E-20	2.30E-20	2.39E-20	2.46E-20
0.04	1.93E-22	5.65E-21	7.99E-21	9.30E-21	1.01E-20	1.07E-20	1.11E-20	1.14E-20
0.05	1.68E-22	3.14E-21	4.42E-21	5.13E-21	5.59E-21	5.90E-21	6.13E-21	6.30E-21
0.06	1.57E-22	1.96E-21	2.74E-21	3.17E-21	3.44E-21	3.63E-21	3.77E-21	3.88E-21
0.08	1.44E-22	9.55E-22	1.30E-21	1.50E-21	1.62E-21	1.71E-21	1.77E-21	1.82E-21
0.10	1.36E-22	2.26E-21	3.17E-21	3.68E-21	4.00E-21	4.23E-21	4.39E-21	4.52E-21
0.15	1.22E-22	8.51E-22	1.16E-21	1.34E-21	1.45E-21	1.53E-21	1.58E-21	1.63E-21
0.20	1.11E-22	4.48E-22	5.92E-22	6.72E-22	7.23E-22	7.59E-22	7.85E-22	8.05E-22
0.30	9.70E-23	2.09E-22	2.57E-22	2.83E-22	3.00E-22	3.12E-22	3.21E-22	3.27E-22
0.40	8.69E-23	1.38E-22	1.60E-22	1.72E-22	1.80E-22	1.85E-22	1.89E-22	1.92E-22
0.50	7.94E-23	1.07E-22	1.19E-22	1.25E-22	1.29E-22	1.32E-22	1.34E-22	1.36E-22
0.60	7.35E-23	8.98E-23	9.68E-23	1.01E-22	1.03E-22	1.05E-22	1.06E-22	1.07E-22
0.80	6.46E-23	7.13E-23	7.58E-23	7.58E-23	7.68E-23	7.75E-23	7.80E-23	7.84E-23
1.00	5.81E-23	6.10E-23	6.22E-23	6.29E-23	6.34E-23	6.37E-23	6.39E-23	6.41E-23
1.50	4.73E-23	4.78E-23	4.80E-23	4.81E-23	4.82E-23	4.82E-23	4.83E-23	4.83E-23
2.00	4.06E-23	4.17E-23	4.21E-23	4.24E-23	4.25E-23	4.26E-23	4.27E-23	4.28E-23
3.00	3.27E-23	3.57E-23	3.70E-23	3.78E-23	3.82E-23	3.86E-23	3.88E-23	3.90E-23
4.00	2.80E-23	3.30E-23	3.51E-23	3.63E-23	3.70E-23	3.75E-23	3.79E-23	3.82E-23
5.00	2.50E-23	3.15E-23	3.43E-23	3.59E-23	3.69E-23	3.76E-23	3.81E-23	3.85E-23
6.00	2.29E-23	3.08E-23	3.42E-23	3.61E-23	3.73E-23	3.81E-23	3.87E-23	3.92E-23
8.00	2.01E-23	3.04E-23	3.47E-23	3.72E-23	3.87E-23	3.98E-23	4.06E-23	4.12E-23
10.00	1.85E-23	3.06E-23	3.58E-23	3.87E-23	4.05E-23	4.18E-23	4.27E-23	4.35E-23
15.00	1.62E-23	3.21E-23	3.88E-23	4.26E-23	4.50E-23	4.67E-23	4.79E-23	4.88E-23
E (keV)	LBBi0	LBBi10	LBBi20	LBBi30	LBBi40	LBBi50	LBBi60	LBBi70
Total atomic cross-sections (barn/atom) ( $\sigma_a$ )								
0.015	9.04E-23	3.48E-21	4.93E-21	5.74E-21	6.25E-21	6.61E-21	6.87E-21	7.07E-21
0.02	4.28E-23	2.67E-21	3.80E-21	4.43E-21	4.83E-21	5.11E-21	5.31E-21	5.47E-21
0.03	2.00E-23	9.27E-22	1.32E-21	1.53E-21	1.67E-21	1.77E-21	1.84E-21	1.89E-21
0.04	1.48E-23	4.34E-22	6.15E-22	7.15E-22	7.79E-22	8.23E-22	8.55E-22	8.80E-22
0.05	1.30E-23	2.42E-22	3.40E-22	3.95E-22	4.30E-22	4.54E-22	4.71E-22	4.85E-22
0.06	1.20E-23	1.51E-22	2.10E-22	2.44E-22	2.65E-22	2.79E-22	2.90E-22	2.98E-22
0.08	1.11E-23	7.35E-23	1.00E-22	1.15E-22	1.25E-22	1.31E-22	1.36E-22	1.40E-22
0.10	1.04E-23	1.74E-22	2.44E-22	2.83E-22	3.08E-22	3.25E-22	3.38E-22	3.47E-22
0.15	9.36E-24	6.55E-23	8.96E-23	1.03E-22	1.11E-22	1.17E-22	1.22E-22	1.25E-22
0.20	8.57E-24	3.44E-23	4.55E-23	5.17E-23	5.56E-23	5.84E-23	6.04E-23	6.19E-23
0.30	7.46E-24	1.61E-23	1.97E-23	2.18E-23	2.31E-23	2.40E-23	2.47E-23	2.52E-23
0.40	6.69E-24	1.06E-23	1.23E-23	1.32E-23	1.38E-23	1.42E-23	1.45E-23	1.48E-23
0.50	6.11E-24	8.22E-24	9.13E-24	9.63E-24	9.95E-24	1.02E-23	1.03E-23	1.05E-23
0.60	5.65E-24	6.91E-24	7.45E-24	7.75E-24	7.94E-24	8.07E-24	8.17E-24	8.24E-24
0.80	4.97E-24	5.48E-24	5.71E-24	5.83E-24	5.91E-24	5.96E-24	6.00E-24	6.03E-24
1.00	4.47E-24	4.69E-24	4.79E-24	4.84E-24	4.88E-24	4.90E-24	4.92E-24	4.93E-24
1.50	3.64E-24	3.67E-24	3.69E-24	3.70E-24	3.71E-24	3.71E-24	3.71E-24	3.71E-24
2.00	3.12E-24	3.21E-24	3.24E-24	3.26E-24	3.27E-24	3.28E-24	3.29E-24	3.29E-24
3.00	2.51E-24	2.75E-24	2.85E-24	2.91E-24	2.94E-24	2.97E-24	2.98E-24	3.00E-24
4.00	2.16E-24	2.54E-24	2.70E-24	2.79E-24	2.85E-24	2.89E-24	2.92E-24	2.94E-24
5.00	1.92E-24	2.43E-24	2.64E-24	2.76E-24	2.84E-24	2.89E-24	2.93E-24	2.96E-24
6.00	1.76E-24	2.37E-24	2.63E-24	2.78E-24	2.87E-24	2.93E-24	2.98E-24	3.02E-24
8.00	1.55E-24	2.34E-24	2.67E-24	2.86E-24	2.98E-24	3.06E-24	3.12E-24	3.17E-24
10.00	1.42E-24	2.35E-24	2.75E-24	2.98E-24	3.12E-24	3.22E-24	3.29E-24	3.34E-24
15.00	1.25E-24	2.47E-24	2.99E-24	3.28E-24	3.46E-24	3.59E-24	3.69E-24	3.76E-24
E (keV)	LBBi0	LBBi10	LBBi20	LBBi30	LBBi40	LBBi50	LBBi60	LBBi70
Effective atomic number ( $Z_{\text{eff}}$ )								
0.015	1.19E+00	4.59E+01	6.51E+01	7.57E+01	8.25E+01	8.72E+01	9.07E+01	9.33E+01
0.02	7.42E-01	4.64E+01	6.60E+01	7.69E+01	8.38E+01	8.86E+01	9.22E+01	9.49E+01
0.03	9.91E-01	4.60E+01	6.54E+01	7.61E+01	8.30E+01	8.77E+01	9.12E+01	9.39E+01
0.04	1.54E+00	4.53E+01	6.41E+01	7.45E+01	8.12E+01	8.58E+01	8.92E+01	9.17E+01
0.05	2.37E+00	4.42E+01	6.22E+01	7.21E+01	7.85E+01	8.29E+01	8.61E+01	8.86E+01
0.06	3.42E+00	4.28E+01	5.97E+01	6.91E+01	7.51E+01	7.93E+01	8.23E+01	8.46E+01
0.08	5.94E+00	3.95E+01	5.39E+01	6.19E+01	6.70E+01	7.05E+01	7.31E+01	7.51E+01
0.10	2.63E+00	4.38E+01	6.15E+01	7.13E+01	7.76E+01	8.19E+01	8.51E+01	8.75E+01
0.15	5.69E+00	3.98E+01	5.44E+01	6.26E+01	6.78E+01	7.14E+01	7.40E+01	7.60E+01
0.20	8.87E+00	3.56E+01	4.71E+01	5.35E+01	5.76E+01	6.04E+01	6.25E+01	6.40E+01
0.30	1.36E+01	2.94E+01	3.61E+01	3.99E+01	4.23E+01	4.39E+01	4.51E+01	4.61E+01
0.40	1.63E+01	2.59E+01	3.00E+01	3.22E+01	3.37E+01	3.47E+01	3.54E+01	3.60E+01
0.50	1.78E+01	2.39E+01	2.66E+01	2.80E+01	2.90E+01	2.96E+01	3.01E+01	3.05E+01
0.60	1.86E+01	2.28E+01	2.46E+01	2.56E+01	2.62E+01	2.66E+01	2.70E+01	2.72E+01
0.80	1.96E+01	2.16E+01	2.25E+01	2.30E+01	2.33E+01	2.35E+01	2.36E+01	2.38E+01

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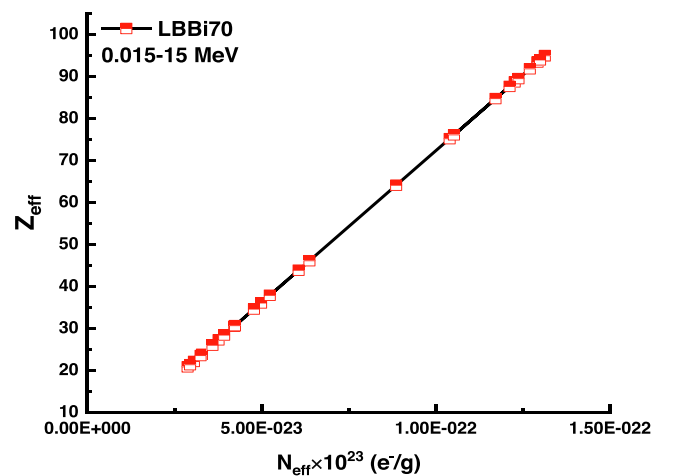
Table 3 (continued)

E (keV)	LBBi0	LBBi10	LBBi20	LBBi30	LBBi40	LBBi50	LBBi60	LBBi70
Effective atomic number ( $Z_{\text{eff}}$ )								
1.00	2.00E+01	2.10E+01	2.14E+01	2.17E+01	2.18E+01	2.19E+01	2.20E+01	2.21E+01
1.50	2.04E+01	2.06E+01	2.07E+01	2.07E+01	2.07E+01	2.08E+01	2.08E+01	2.08E+01
2.00	2.02E+01	2.07E+01	2.10E+01	2.11E+01	2.12E+01	2.12E+01	2.13E+01	2.13E+01
3.00	1.97E+01	2.15E+01	2.23E+01	2.28E+01	2.30E+01	2.32E+01	2.34E+01	2.35E+01
4.00	1.91E+01	2.24E+01	2.38E+01	2.46E+01	2.51E+01	2.55E+01	2.57E+01	2.59E+01
5.00	1.84E+01	2.32E+01	2.53E+01	2.65E+01	2.72E+01	2.77E+01	2.81E+01	2.83E+01
6.00	1.79E+01	2.40E+01	2.67E+01	2.82E+01	2.91E+01	2.98E+01	3.02E+01	3.06E+01
8.00	1.69E+01	2.54E+01	2.91E+01	3.12E+01	3.25E+01	3.34E+01	3.40E+01	3.45E+01
10.00	1.61E+01	2.66E+01	3.11E+01	3.37E+01	3.53E+01	3.64E+01	3.72E+01	3.78E+01
15.00	1.46E+01	2.87E+01	3.48E+01	3.82E+01	4.04E+01	4.19E+01	4.30E+01	4.38E+01
E (keV)	LBBi0	LBBi10	LBBi20	LBBi30	LBBi40	LBBi50	LBBi60	LBBi70
Effective electron density ( $10^{23}$ electrons/g) ( $N_{\text{eff}}$ )								
0.015	1.65E-01	6.35E+00	9.01E+00	1.05E+01	1.14E+01	1.21E+01	1.26E+01	1.29E+01
0.02	1.03E-01	6.42E+00	9.13E+00	1.06E+01	1.16E+01	1.23E+01	1.28E+01	1.31E+01
0.03	1.37E-01	6.37E+00	9.05E+00	1.05E+01	1.15E+01	1.21E+01	1.26E+01	1.30E+01
0.04	2.14E-01	6.27E+00	8.87E+00	1.03E+01	1.12E+01	1.19E+01	1.23E+01	1.27E+01
0.05	3.28E-01	6.12E+00	8.61E+00	9.99E+00	1.09E+01	1.15E+01	1.19E+01	1.23E+01
0.06	4.73E-01	5.93E+00	8.27E+00	9.57E+00	1.04E+01	1.10E+01	1.14E+01	1.17E+01
0.08	8.22E-01	5.47E+00	7.46E+00	8.57E+00	9.28E+00	9.77E+00	1.01E+01	1.04E+01
0.10	3.64E-01	6.07E+00	8.51E+00	9.88E+00	1.07E+01	1.13E+01	1.18E+01	1.21E+01
0.15	7.88E-01	5.51E+00	7.54E+00	8.67E+00	9.38E+00	9.88E+00	1.02E+01	1.05E+01
0.20	1.23E+00	4.93E+00	6.52E+00	7.41E+00	7.97E+00	8.36E+00	8.65E+00	8.87E+00
0.30	1.89E+00	4.06E+00	5.00E+00	5.52E+00	5.85E+00	6.08E+00	6.25E+00	6.38E+00
0.40	2.26E+00	3.58E+00	4.15E+00	4.46E+00	4.67E+00	4.80E+00	4.91E+00	4.98E+00
0.50	2.46E+00	3.31E+00	3.68E+00	3.88E+00	4.01E+00	4.10E+00	4.17E+00	4.22E+00
0.60	2.58E+00	3.16E+00	3.40E+00	3.54E+00	3.63E+00	3.69E+00	3.73E+00	3.77E+00
0.80	2.71E+00	2.99E+00	3.11E+00	3.18E+00	3.22E+00	3.25E+00	3.27E+00	3.29E+00
1.00	2.77E+00	2.91E+00	2.97E+00	3.00E+00	3.02E+00	3.04E+00	3.05E+00	3.06E+00
1.50	2.82E+00	2.85E+00	2.86E+00	2.87E+00	2.87E+00	2.87E+00	2.88E+00	2.88E+00
2.00	2.80E+00	2.87E+00	2.90E+00	2.92E+00	2.93E+00	2.94E+00	2.94E+00	2.95E+00
3.00	2.72E+00	2.98E+00	3.09E+00	3.15E+00	3.19E+00	3.22E+00	3.24E+00	3.25E+00
4.00	2.64E+00	3.10E+00	3.30E+00	3.41E+00	3.48E+00	3.53E+00	3.56E+00	3.59E+00
5.00	2.55E+00	3.22E+00	3.50E+00	3.66E+00	3.76E+00	3.83E+00	3.89E+00	3.92E+00
6.00	2.48E+00	3.33E+00	3.70E+00	3.90E+00	4.03E+00	4.12E+00	4.19E+00	4.24E+00
8.00	2.34E+00	3.52E+00	4.03E+00	4.32E+00	4.50E+00	4.62E+00	4.71E+00	4.78E+00
10.00	2.22E+00	3.68E+00	4.31E+00	4.66E+00	4.88E+00	5.04E+00	5.15E+00	5.24E+00
15.00	2.02E+00	3.98E+00	4.82E+00	5.29E+00	5.59E+00	5.79E+00	5.95E+00	6.06E+00

Fig. 10. Variation of effective atomic number ( $Z_{\text{eff}}$ ) with photon energy for all glasses.

## Conclusion

In this work, gamma radiation attenuation features were studied for  $\text{Bi}_2\text{O}_3\text{-B}_2\text{O}_3\text{-Li}_2\text{O}$  system by evaluating all relevant LAC, MAC, HVL, MFP, RPE,  $Z_{\text{eff}}$ , and  $N_{\text{eff}}$ . By having relatively larger  $\rho$ , sample LBBi70

Fig. 11. Variation of effective atomic number ( $Z_{\text{eff}}$ ) with effective electron density ( $N_{\text{eff}}$ ) for LBBi70 glass.

holds the greater MAC among all glasses. Glass LBBi70 has the minimal HVL and MFP. Correlatively higher density glass sample has larger LAC, MAC,  $Z_{\text{eff}}$ , and RPE & lower HVL and MFP derived for sample LBBi70 in all selected glasses specify its superior gamma ray attenuation capacity. All obtained results imply that glass LBBi70 owns favorable nuclear radiation qualities for its usage at radiology centers and nuclear facilities in place of toxic Pb glass and customary concretes as a safe and



**Table 4**

Elastic parameters for glass samples.

Bi2O3	No. of bonds	Force constant	bulk modulus	Poisson's ratio	Average cross-link density	Shear modulus	Longitudinal modulus	Young's modulus
10	0.6654	367	65.11	0.2462	1.673	39.78	118	99.16
20	0.6373	335.3	66.23	0.2353	2.004	42.57	122.8	105.2
30	0.6321	308.7	68.84	0.2289	2.24	45.56	129.4	112
40	0.6236	285.1	70.74	0.2211	2.572	48.47	135.2	118.4
50	0.6101	264.4	71.61	0.215	2.875	50.38	138.6	122.4
60	0.5976	245.3	72.25	0.2114	3.08	51.64	140.9	125.1
70	0.5834	228.6	72.38	0.2068	3.357	52.74	142.5	127.3

promising shield to minimize the harmful impacts of radiation on the medical staff and radiation workers.

#### CRedit authorship contribution statement

**A. El-Denglawey:** Conceptualization, Funding acquisition, Writing - original draft. **Hesham M.H. Zakaly:** Conceptualization, Methodology, Writing - original draft, Investigation. **K. Alshammari:** Writing - original draft, Investigation, Conceptualization. **Shams A.M. Issa:** Conceptualization, Investigation, Methodology, Supervision. **H.O. Tekin:** Investigation, Conceptualization, Supervision. **Yasser B. Saddeek:** Investigation, Conceptualization, Supervision.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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